

# IPS WELD-ON & +GF+ Tangit

## SOLVENT CEMENTS, PRIMERS & COMPOUNDS

IPS WELD-ON is the industry leader, offering the most complete line of solvent cements commercially available. Each WELD-ON formulation has been developed for a specific application.

Asmuss recommend the use of the Weld-On range of cements with the following piping systems:

PVC Schedule 40 and 80 Piping Systems

- CPVC Schedule 80 Piping Systems
- PVC Metric PN16 piping Systems
- PVC AS/NZS Pressure and Non-Pressure Piping Systems

Please contact our sales team for assistance in selecting the correct solvent cement and primer for your application.

### Related Documents:

- Asmuss Machines and Tooling Catalogue
- The Science of Solvent Cement


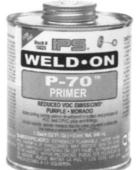

Asmuss offers Weld ON IPS Solvent Cement Training Courses.

We recommend all installers using IPS or Tangit Solvent Cement have training before use.


### PACK SIZES

125/118ml	24 units
250/237ml	24 units
500/473ml	12 units
1LT/946ml	12 units
1 Gal/3780ml	6 units


### PRIMERS

	Code	Size
<b>IPS P-68 Clear Primer</b> 	IPSP-68/125	118ml
	IPSP-68/250	237ml
	IPSP-68/500	473ml
	IPSP-68/1LT	946ml
	IPSP-68/1GAL	3.785L
Clear, fast acting primer for both PVC and CPVC in all sizes.		
<b>IPS P-70 Purple Primer</b> 	IPSP-70/250	237ml
	IPSP-70/500	473ml
	IPSP-70/1LT	946ml
	IPSP-70/1GAL	3.785L
Purple, very fast acting and aggressive primer for both PVC and CPVC in all sizes. P-70 primer is recommended when installing CPVC and PVC piping systems for chemical applications.		
<b>IPS P-75 Wet &amp; Dry Primer</b> 	IPSP-75/500	473ml
*This primer is to be used with IPS 725 cement only.		


### 711 PVC CEMENT\*

	Code	Size
<b>IPS 711 PVC Heavy Bodied Solvent Cement</b> 	IPS711/250	237ml
	IPS711/500	473ml
	IPS711/1LT	946ml
	IPS711/1GAL	3.785L
Grey, heavy bodied, medium setting, cement for all types of PVC. (SCH80, Metric, AS/NZS) pipe in larger diameters through to 315mm. Cement has gap filling properties, suitable for a parallel fit.		

### 724 CPVC/PVC CEMENT - INDUSTRIAL\*

	Code	Size
<b>IPS 724 PVC &amp; CPVC Heavy Bodied Solvent Cement</b> 	IPS7240/500	473ml
	IPS7240/1LT	946ml
Orange, heavy bodied, medium setting, PVC and CPVC cement for chemical applications in sizes through to 300mm. 724 Grey Cement has been phased out and replaced with 724 Orange Cement. Cement has gap filling properties, suitable for a parallel fit.		


### 719 PVC CEMENT\*


	Code	Size
<b>IPS 719 PVC Extra Heavy Bodied Solvent Cement</b> 	IPS719/1LT	946ml
	IPS719/1GAL	3.785L
Grey, extra heavy bodied, slow setting, grey PVC cement suitable for AS/NZS PVC pipe up to 710mm. Cement has gap filling properties, suitable for a parallel fit.		

# THE SMARTER CHOICE.





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700 PVC CEMENT		
	Code	Size
<b>IPS 700 PVC Regular Bodied Solvent Cement</b>  	IPS700/125	118ml
	IPS700/250	237ml
	IPS700/500	473ml
	IPS700/1LT	946ml
	IPS700/1GAL	3.785L
Clear, regular bodied, fast setting, PVC cement for AS/NZS PVC pipe of all classes and pressures through to 100mm. *Not suitable for SCH80 Pipe		

705 PVC CEMENT		
	Code	Size
<b>IPS 705 PVC Medium Bodied Solvent Cement</b>  	IPS705/125	118ml
	IPS705/250	237ml
	IPS705/500	473ml
	IPS705/1LT	946ml
	IPS705/1GAL	3.785L
Grey, medium bodied, fast setting, PVC cement for both AS/NZS PVC pipe and PVC Schedule 80 pipe through to 100mm.		



JOINTING COMPOUNDS		
	Code	Size
<b>IPS White Seal PTFE Pipe Jointing Compound</b>  	IPSWSEAL/125	118ml
	IPSWSEAL/250	237ml
	IPSWSEAL/500	473ml
IPS White Seal is a white grit free, extreme duty pipe joint compound with a special blend of homogenized Teflon® particles and non-toxic oils. Not for fluorine, molten metals or oxygen systems.		
<b>PTFE Thread Tape</b>  	THT/012	12mm




SPECIAL APPLICATIONS		
	Code	Size
<b>IPS 725 Wet &amp; Dry PVC Solvent Cement</b>  	IPS725/500	473ml
<b>IPS 735 Wet 'N Fast PVC Extremely Fast Setting Solvent Cement</b>  	IPS735/125	118ml
	IPS735/250	237ml
	IPS735/500	473ml
	IPS735/1LT	946ml
	IPS735/1GAL	3.785L
Blue, medium bodied, extremely fast setting, blue PVC cement for AS/NZS PVC pipe of all classes and pressures through to 100mm, when quick line pressurisation is required.		
<b>IPS 747 Pool &amp; Spa Cement</b>  	IPS747/500	473ml
<b>Weld-On® 810™ (A &amp; B) Kit</b>  	IPS180/4OZ	4oz
	IPS180/500	473ml
Two-component, high strength, low VOC reactive adhesive. Product can withstand very high pressure and is high impact resistant. Great for repairing cracks or leaky pipe valves and fittings. It has excellent gap-filling property which is ideal for fabricating fittings and joining saddles to pipe. Also good for bonding large diameter PVC & CPVC pipe and fittings.		

TANGIT CEMENT & PRIMER		
	Code	Size
<b>Tangit Solvent Cement</b>  	799298001	250gm
	799298003	1L
<b>Tangit ABS / CPVC / PVC Cleaner</b>  	799298010	1L
<b>Tangit PVC / CPVC DTX Special Cement</b>  	799298031	500ml




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DYTEX CEMENT & PRIMER		
	Code	Size
<b>Dytex PVC / CPVC Solvent Cement</b>  Not Gap Filling For H2S04	799298116	500ml
<b>Dytex PVC / CPVC Cleaner</b> 	799298117	500ml

TANGIT/DTX/DYTEX ACCESSORIES		
	Code	Size
<b>Round Bush</b> 	799299001 799299002	6 - 10mm 12 - 32mm
<b>Flat Brush</b> 	799299003 799299004	40 - 63mm 75- 225mm
<b>Tangit ABS/CPVC/PVC Solvent Cement Cap</b> 	799298028	

TANGIT RAPID		
	Code	Size
<b>Tangit Rapid 50ml Kit (16-140mm)</b>  and 2 plastic brushes	799302043	50ml
<b>Tangit Rapid 400ml Kit (110-400mm)</b>  6 cartridges, 12 mixers and 2 plastic brushes	799302007	400ml

TANGIT RAPID ACCESSORIES		
	Code	Size
<b>Tangit Rapid Dispenser Gun 50ml</b> 	799302011	16 - 140mm
<b>Tangit Rapid Dispenser Gun 400ml</b> 	799202013	110 - 400mm
<b>Tangit Rapid Plastic Brush</b>	799302021 799302022	3/8" 1"
<b>Tangit Rapid Mixers 50 ml</b> 	799302032 799302032/S	x30 Single
<b>Tangit Folding Ruler with Insertion Depth</b> 	799302036	16-400mm

ACCESSORIES		
	Code	Size
<b>Weld-On Roller</b>	IPS6020 IPS7020	4" 7"
<b>Cap Dauber To Suit Pipe PT</b>	IPSDP-75 IPSDP-150	3/4-1 1/2" 1 1/2 - 3"
<b>Cap Dauber To Suit Pipe QT</b>	IPSDQ-75 IPSDQ-150	3/4-1 1/2" 1 1/2 - 3"
<b>Super Dauber</b>	IPSSB-75 IPSSB-150	3/4 - 1 1/2" 1 1/2 - 3"
<b>Super Swab</b>	IPSSS-Q/G	4 - 8"

TOOLS RANGE		
	Code	Size
<b>Pipe Cutter</b>	RITMOCUTTER/063 RITMOCUTTER/140 RITMOCUTTER/160 RITMOCUTTER/315	6 - 63mm 50 - 140mm 100 - 160mm 180 - 315mm
<b>Pipe fitting Puller</b>	IPSP-0412	4-12"
<b>Bevellers</b>	RITMOSME1 RITMOSME2PLUS	25 - 160mm 40 - 315mm
<b>Deburring Tool</b>	DEB-2	1/2 - 2"

Refer to the Asmuss Machines & Tooling catalogue for more information.