

IPS WELD-ON & +GF+ TANGIT

PART OF MAIN FLOW CONTROL CATALOGUE



ASMUSS
STEEL & FLOW CONTROL

THE SMARTER CHOICE.

IPS WELD-ON & +GF+ Tangit

SOLVENT CEMENTS, PRIMERS & COMPOUNDS

IPS WELD-ON is the industry leader, offering the most complete line of solvent cements commercially available. Each WELD-ON formulation has been developed for a specific application.

Asmuss recommend the use of the Weld-On range of cements with the following piping systems:

PVC Schedule 40 and 80 Piping Systems

- CPVC Schedule 80 Piping Systems
- PVC Metric PN16 piping Systems
- PVC AS/NZS Pressure and Non-Pressure Piping Systems

Please contact our sales team for assistance in selecting the correct solvent cement and primer for your application.

Related Documents:

- Asmuss Machines and Tooling Catalogue
- The Science of Solvent Cement

Asmuss offers Weld ON IPS Solvent Cement Training Courses.

We recommend all installers using IPS or Tangit Solvent Cement have training before use.


PACK SIZES

125/118ml	24 units
250/237ml	24 units
500/473ml	12 units
1LT/946ml	12 units
1 Gal/3780ml	6 units


PRIMERS

	Code	Size
IPS P-68 Clear Primer 	IPSP-68/125	118ml
	IPSP-68/250	237ml
	IPSP-68/500	473ml
	IPSP-68/1LT	946ml
	IPSP-68/1GAL	3.785L
Clear, fast acting primer for both PVC and CPVC in all sizes.		
IPS P-70 Purple Primer 	IPSP-70/250	237ml
	IPSP-70/500	473ml
	IPSP-70/1LT	946ml
	IPSP-70/1GAL	3.785L
Purple, very fast acting and aggressive primer for both PVC and CPVC in all sizes. P-70 primer is recommended when installing CPVC and PVC piping systems for chemical applications.		


711 PVC CEMENT*

	Code	Size
IPS 711 PVC Heavy Bodied Solvent Cement 	IPS711/250	237ml
	IPS711/500	473ml
	IPS711/1LT	946ml
	IPS711/1GAL	3.785L
Grey, heavy bodied, medium setting, cement for all types of PVC. (SCH80, Metric, ASNZS) pipe in larger diameters through to 315mm. Cement has gap filling properties, suitable for a parallel fit.		

724 CPVC/PVC CEMENT - INDUSTRIAL*


	Code	Size
IPS 724 PVC & CPVC Heavy Bodied Solvent Cement 	IPS724O/500	473ml
	IPS724O/1LT	946ml
Orange, heavy bodied, medium setting, PVC and CPVC cement for chemical applications in sizes through to 300mm. 724 Grey Cement has been phased out and replaced with 724 Orange Cement. Cement has gap filling properties, suitable for a parallel fit.		


719 PVC CEMENT*



	Code	Size
IPS 719 PVC Extra Heavy Bodied Solvent Cement 	IPS719/1LT	946ml
	IPS719/1GAL	3.785L
Grey, extra heavy bodied, slow setting, grey PVC cement suitable for AS/NZS PVC pipe up to 710mm. Cement has gap filling properties, suitable for a parallel fit.		

IPS WELD-ON & +GF+ Tangit

SOLVENT CEMENTS, PRIMERS & COMPOUNDS

700 PVC CEMENT		
	Code	Size
IPS 700 PVC Regular Bodied Solvent Cement 	IPS700/125	118ml
	IPS700/250	237ml
	IPS700/500	473ml
	IPS700/1LT	946ml
	IPS700/1GAL	3.785L
Clear, regular bodied, fast setting, PVC cement for AS/NZS PVC pipe of all classes and pressures through to 100mm. *Not suitable for SCH80 Pipe		



705 PVC CEMENT		
	Code	Size
IPS 705 PVC Medium Bodied Solvent Cement 	IPS705/125	118ml
	IPS705/250	237ml
	IPS705/500	473ml
	IPS705/1LT	946ml
	IPS705/1GAL	3.785L
Grey, medium bodied, fast setting, PVC cement for both AS/NZS PVC pipe and PVC Schedule 80 pipe through to 100mm.		

JOINTING COMPOUNDS		
	Code	Size
IPS White Seal PTFE Pipe Jointing Compound 	IPSWSEAL/125	118ml
	IPSWSEAL/250	237ml
	IPSWSEAL/500	473ml
	IPS White Seal is a white grit free, extreme duty pipe joint compound with a special blend of homogenized Teflon® particles and non-toxic oils. Not for fluorine, molten metals or oxygen systems.	
PTFE Thread Tape 	THSTC/12	12
	THSTC/18	18
	THSTC/24	24



SPECIAL APPLICATIONS		
	Code	Size
IPS 725 Wet & Dry PVC Solvent Cement 	IPS725/500	473ml
	IPS 735 Wet 'N Fast PVC Extremely Fast Setting Solvent Cement 	
IPS 747 Pool & Spa Cement 	IPS747/500	473ml
Weld-On® 810™ (A & B) Kit 	IPS810/4OZ	4oz
	IPS810/500	473ml
Two-component, high strength, low VOC reactive adhesive. Product can withstand very high pressure and is high impact resistant. Great for repairing cracks or leaky pipe valves and fittings. It has excellent gap-filling property which is ideal for fabricating fittings and joining saddles to pipe. Also good for bonding large diameter PVC & CPVC pipe and fittings.		

IPS WELD-ON & +GF+ Tangit

SOLVENT CEMENTS, PRIMERS & COMPOUNDS

TANGIT/DTX/DYTEX ACCESSORIES		
	Code	Size
Round Brush 	799299001	6 - 10mm
	799299002	12 - 32mm
Flat Brush 	799299003	40 - 63mm
	799299004	75- 225mm

ACCESSORIES		
	Code	Size
Weld-On Roller	IPS6020	4"
	IPS7020	7"
Cap Dauber To Suit Pipe PT	IPSDP-75	¾-1½"
	IPSDP-150	1½ -3"
Cap Dauber To Suit Pipe QT	IPSDQ-75	¾-1½"
	IPSDQ-150	1½ -3"
Super Dauber	IPSSB-75	¾ - 1½"
	IPSSB-150	1½ - 3"
Super Swab	IPSSS-Q/G	4 - 8"

TOOLS RANGE			
		Code	Size
 Rotational S-Type Pipe Cutter Tools up to 160mm	Pipe Cutter	PFS53001004	20-75mm PFS Pipe Cutter
	Pipe Cutter	PFS53001001	50-140mm PFS Pipe Cutter
	Pipe Cutter	PFS53001002	90-160mm PFS Pipe Cutter
	Pipe Bevellere	PFS53004004	20-250mm PFS Pipe Beveller

Refer to the Asmuss Machines & Tooling catalogue for more information.



ASMUSS

STEEL & FLOW CONTROL

AUCKLAND

34 Arrenway Drive
Albany
Auckland 0632
PH +64 9 477 2320

KAWERAU

KEA 2 Industrial Park
Manukorihi Drive
Kawerau 3127
PH +64 7 323 6198

TAUPO

464 Rakaunui Road
Rotokawa
Taupo 3378
PH +64 7 377 8416

CHRISTCHURCH

60 - 70 Detroit Drive
Rolleston
Christchurch 7614
PH +64 3 347 1568

6 Gabador Place
Mount Wellington
Auckland 1060
PH +64 9 573 0002

WELLINGTON

11-13 Gough Street
Lower Hutt
Wellington 5010
PH +64 4 939 6699

NEW PLYMOUTH

82 De Havilland Drive
Bell Block
New Plymouth 4312
PH +64 6 755 2570

5 Paradyne Place,
Wigram,
Christchurch 8042
PH +64 3 348 4087

DRURY DC

17 Ross Stevenson Road
Drury
Auckland 2579

TAURANGA

40 Portside Drive
Mt Maunganui
Tauranga 3116
PH +64 7 574 6774

NELSON

8 Saxton Road West
Stoke
Nelson 7011
PH +64 3 538 0351

DUNEDIN

3 White Street
Dunedin Central
Dunedin 9016
PH +64 3 477 2323

WAIKATO

40 Bryant Road
Te Rapa
Hamilton 3200
PH +64 7 849 2410

FLOWCONTROL@ASMUSS.CO.NZ

WWW.ASMUSS.CO.NZ