



IPS WELD-ON & +GF+ Tangit

SOLVENT CEMENTS, PRIMERS & COMPOUNDS

IPS WELD-ON is the industry leader, offering the most complete line of solvent cements commercially available. Each WELD-ON formulation has been developed for a specific application.

Asmuss recommend the use of the Weld-On range of cements with the following piping systems:

PVC Schedule 40 and 80 Piping Systems

- CPVC Schedule 80 Piping Systems
- PVC Metric PN16 piping Systems
- PVC AS/NZS Pressure and Non-Pressure Piping Systems

Please contact our sales team for assistance in selecting the correct solvent cement and primer for your application.

Related Documents:

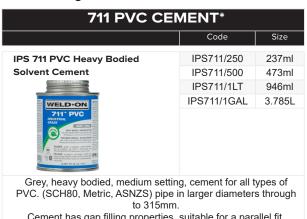
- Asmuss Machines and Tooling Catalogue
- · The Science of Solvent Cement

Asmuss offers Weld ON IPS Solvent Cement Training Courses.

We recommend all installers using IPS or Tangit Solvent Cement have training before use.

PACK SIZES		
125/118ml	24 units	
250/237ml	24 units	
500/473ml	12 units	
1LT/946ml	12 units	
1 Gal/3780ml	6 units	

PRIMERS		
	Code	Size
IPS P-68 Clear Primer	IPSP-68/125	118ml
	IPSP-68/250	237ml
	IPSP-68/500	473ml
WELDXON	IPSP-68/1LT	946ml
P-68" PRIMER	IPSP-68/1GAL	3.785L
The state of the s		
Clear, fast acting primer for both PVC and CPVC in all sizes.		
IPS P-70 Purple Primer	IPSP-70/250	237ml
·	IPSP-70/500	473ml
	IPSP-70/1LT	946ml
P70 PRIMER A CONTROL OF THE CONTROL	IPSP-70/1GAL	3.785L
Purple, very fast acting and aggressive primer for both PVC and CPVC in all sizes. P-70 primer is recommended when installing CPVC and PVC piping systems for chemical applications.		

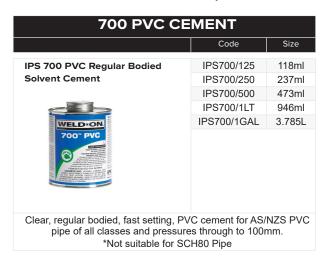


Cement has gap filling properties, suitable for a parallel fit.		
724 CPVC/PVC CEMENT - INDUSTRIAL*		
	Code	Size
IPS 724 PVC & CPVC	IPS724O/500	473ml
Heavy Bodied Solvent Cement	IPS7240/1LT	946ml
724 CPUC BOOTHAL OF THE PROPERTY OF THE PROPE		
Orange, heavy bodied, medium setting, PVC and CPVC cement for chemical applications in sizes through to 300mm. 724 Grey Cement has been phased out and replaced with 724 Orange Cement.		
Cement has gap filling properties	suitable for a para	allel fit.

719 PVC CEMENT*		
	Code	Size
IPS 719 PVC Extra Heavy Bodied Solvent Cement	IPS719/1LT IPS719/1GAL	946ml 3.785L
TOTAL CO. (3.45).		
Grey, extra heavy bodied, slow setting, grey PVC cement suitable for AS/NZS PVC pipe up to 710mm. Cement has gap filling properties, suitable for a parallel fit.		

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705 PVC CEMENT		
	Code	Size
IPS 705 PVC Medium Bodied Solvent Cement VELD*ON 705* PVC MORFTRAL FOR THE PORT OF THE PO	IPS705/125 IPS705/250 IPS705/500 IPS705/1LT IPS705/1GAL	118ml 237ml 473ml 946ml 3.785L
Grey, medium bodied, fast setting, PVC cement for both AS/NZS PVC pipe and PVC Schedule 80 pipe through to 100mm.		

JOINTING COMPOUNDS			
	Code	Size	
IPS White Seal	IPSWSEAL/125	118ml	
PTFE Pipe Jointing Compound	IPSWSEAL/250	237ml	
	IPSWSEAL/500	473ml	
IPS White Seal is a white grit free, extreme duty pipe joint compound with a special blend of homogenized Teflon® particles and non-toxic oils. Not for fluorine, molten metals or oxygen systems.			
PTFE Thread Tape	THSTC/12	12	
	THSTC/18	18	
	THSTC/24	24	

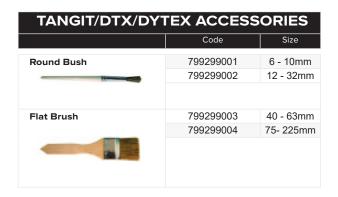
SPECIAL APPLICATIONS			
Code	Size		
IPS725/500	473ml		
IPS735/125 IPS735/250 IPS735/500 IPS735/1LT IPS735/1GAL	118ml 237ml 473ml 946ml 3.785L		
Blue, medium bodied, extremely fast setting, blue PVC cement for AS/NZS PVC pipe of all classes and pressures through to 100mm, when quick line pressurisation is required.			
IPS747/500	473ml		
IPS810/4OZ IPS810/500	4oz 473ml		
	Code IPS725/500 IPS735/125 IPS735/250 IPS735/500 IPS735/1LT IPS735/1GAL setting, blue PVC and pressures thrurisation is require IPS747/500 IPS747/500		

Two-component, high strength, low VOC reactive adhesive. Product can withstand very high pressure and is high impact resistant. Great for repairing cracks or leaky pipe valves and fittings. It has excellent gap-filling property which is ideal for fabricating fittings and joining saddles to pipe. Also good for bonding large diameter PVC & CPVC pipe and fittings.

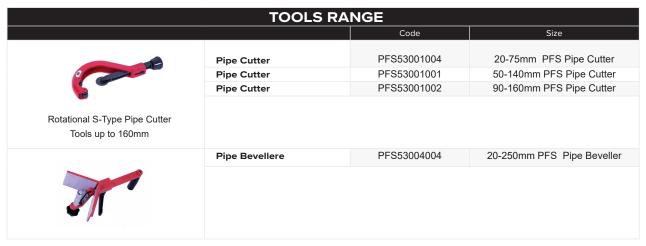


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ACCESSORIES		
	Code	Size
Weld-On Roller	IPS6020	4"
	IPS7020	7"
Cap Dauber	IPSDP-75	3/4-11/2"
To Suit Pipe PT	IPSDP-150	1½ -3"
Cap Dauber	IPSDQ-75	3/4-11/2"
To Suit Pipe QT	IPSDQ-150	1½ -3"
Super Dauber	IPSSB-75	³ / ₄ - 1 ¹ / ₂ "
	IPSSB-150	1½ - 3"
Super Swab	IPSSS-Q/G	4 - 8"



Refer to the Asmuss Machines & Tooling catalogue for more information.



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