

Butt Weld Test Information

Customer: (Clients name to be printed on report)	
Project: (The clients job referenced on the reports)	
Welder ID: (Licence Number & Name of Welder).	
Pipe Description: (Diameter & SDR)	
Pipe Batch No: (Printed on pipe)	
Fusion Date: (Date welded)	
Fusion Procedure: (The weld method used)	
Contact: (Client Email + Phone)	
Order No. (Clients Order Number).	
Other: (Any additional information or requests).	

<u>Minimum Sample Length</u> (Inclusive of parent coupon)	
WT < 25mm	WT ≥ 25 mm
150 / 300 mm (either side of weld)	200 / 400 mm (either side of weld)

*WT = Wall Thickness

Samples must be clean

Note: The expected completion time for a tensile test is 14 working days from the time the sample and order number are received at the Laboratory.

Welds received without accompanying documentation will be held for a maximum of 2 months. Following this period, they will be disposed of unless relevant details are provided.